POWDER COATING & SPRAY PAINTING





Semper Quality Industries uniquely offers both powder coatings and spray coatings. Part preparation can include abrasive blasting, manual spray and phosphate for large parts as well as 3-stage automated cleaning for production requirements.

Our high-efficiency conveyor production line is capable of painting products up to 32" wide x 48" long x 70" high and up to 150 pounds. We also have a large bay coatings booth for parts up to 8' wide x 16' long x 10' high and weighing 5000 pounds.

Custom Services Designed for Your Coating Needs

- Stripping, beading and blasting
- Metal and plastic coatings
- Unique patterns, textures and colors available
- Light assembly
- Packaging and shipping
- ISO-9001:2015

SEMPER QUALITY INDUSTRIES

Your Source for Coatings in Northeast Ohio

9411 Mercantile Drive, Mentor, OH 44060 (440) 352-8111 www.semperquality.com

STAINLESS STEEL PASSIVATION





- 1. Alkaline Cleaning for removal of all contaminants using detergent cleaners
- 2. Filtered Water Rinse rinsing off alkaline cleaner
- 3. Citric Acid Treatment immersion bath to fully dissolve any free irons and sulfides for enhancement of the oxide layer
- 4. Filtered Water Rinse rinsing off citric acid

- 5. Filtered Water Rinse precautionary rinse
- **6.** DI Water Rinse deionized water avoids water droplet spotting
- 7. Dry Parts timed drying for energy efficient operation
- 8. Test Sample Parts standard procedure such as copper sulfate testing

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